



| Parts List | | | | | | |
|------------|-------|-------------------------|-----------------------------|-----|----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | | NSS | CYLINDER BLOCK ASSEMBLY | 1 | (ORDER LONG BLOCK 860183A) | 1 |
| 2 | 22 | 48340 | PLUG-PIPE (1/4 IN.) | 3 | | |
| 3 | 19 | 816565 | PLUG-EXPANSION (15/32 IN.) | 5 | | |
| 4 | 22 | 860088 | BUSHING-ADAPTOR | 2 | | |
| 5 | 22 | 806608A | PLUG-DRAIN | 2 | | |
| 6 | 25 | 806609 | QUAD RING | 2 | | |
| 7 | 19 | 34270 | PLUG-EXPANSION (1-5/8 IN.) | 8 | | |
| 8 | 17 | 35465 | PIN-DOWEL (5/16 IN.) | 4 | | |
| 9 | 22 | 72640 | PLUG-EXPANSION (REAR CAM) | 1 | | |
| 10 | 23 | 85674 | BEARING SET | 1 | | |
| 11 | | 17340 | LIFTER-ROLLER | 16 | | |
| 12 | 431 | 811658 | CAMSHAFT-ROLLER | 1 | | |
| 13 | | 17161 | CHAIN-TIMING | 1 | | |
| 14 | 43 | 811659 | 1 SPROCKET-CAMSHAFT | 1 | | |
| 15 | 43 | 17160 | SPROCKET-CRANKSHAFT | 1 | | |
| 16 | 10 | 35339 | BOLT (5/16-18 X 3/4 IN.) | 3 | | |
| 17 | 12 | 848136 | WASHER | 3 | | |
| 18 | 17 | 35312 | PIN | 1 | | |
| 19 | | 17341 | GUIDE-LIFTER | 8 | | |
| 20 | | 811662 | RETAINER-LIFTER GUIDE | 1 | | |
| 21 | 10 | 34500 | SCREW (5/16-18 X 5/8 IN.) | 3 | | |
| 22 | 12 | 811664 | LOCKWASHER (5/16 IN.) | 3 | | |
| 23 | | 811663 | RETAINER-CAMSHAFT | 1 | | |
| 24 | 10 | 17343 | SCREW (1/4-20 X 1/2 IN.) | 2 | | |
| - | | 860183A | MARINE LONG BLOCK ENGINE | 1 | (2 BBL. CARBURETOR) | |
| - | 92 | 809825 | SEALER-RED RTV (WHERE APPL) | 1 | | |
| - | 92 | 34227 | PERFECT SEAL (WHERE APPLIC) | 1 | | |